

## Quality Control

# Work Order ID 83024

**\*83024\***

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Item ID: D206-642-211

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube LH

Start Date: 4/12/12 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 4/26/12 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging					/x			5
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-211 Location: _____								12-7-3
	<i>Rev F</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									12/7/5
QC	Memo	0.00							
Quality Control									

*MF*  
12-07-04

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Work Order ID: 83024  
Parent Item: D206-642-211  
Parent Item Name: Skidtube LH

Start Date: 4/12/12 Required Date: 4/26/12  
Start Qty: 1.00 Required Qty: 1.00

Comments: IPP Rev: J04.08.06 Revised Step 4 per CHG003KJ/JLMJ04.08.06  
IPP Rev: K 07-12-04 ECN 1080p DD verified by: IPP rev L 10.02.02 per IIN rev  
M EC verified by: JLM IPP REV: M 11.11.17 PER IIN REVO DD VERF; EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-241 Replacement Skidtube		Manufactured	No			110	Each	0.0000	1	1		83031	
D206-651-041 206A/B GHW		Manufactured	No			110	Each	20.0000	1	1		JB	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		5							
				79558		5							
				FG125		15							
				83042		15							
D2665-1 Saddle, LH Fwd Aft Out 206		Manufactured	No			110	Each	5.0000	2	2		JB	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST436		5							
				82374		5							
D2666-1 Saddle, LH Fwd Aft In 206		Manufactured	No			110	Each	3.0000	2	2		JB 82386	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST426		3							
				60870		3							
AN3-41A Bolt		Purchased	No			110	Each	433.0000	8	8		JB 12/06/19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST354		433							
				120498		83							
				121162		150							
				121243		200							

B83031

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Work Order ID: 83024

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

D2652  
Bushing

Manufactured No

110 Each 659.0000

16 16

Location

Loc Qty

Loc Code

FG 44  
31985 44  
ST013 615  
73836 36  
81951 61  
83744 518

83744

MS21042L3  
Nut

Purchased No

110 Each 2,480.0000

8 8

Location

Loc Qty

Loc Code

ST300 2480  
117885 32  
119017 1060  
119075 138  
121349 345  
121444 905

121349

AN960JD10  
Washer  
AN5-7A  
Bolt

NAS1149D0363J

Purchased No

110 Each 0.0000

8 8

Purchased No

110 Each 2,589.0000

4 4

Location

Loc Qty

Loc Code

ST337 2589  
119017 2589

119017

AN5-11A  
Bolt

Purchased No

110 Each 492.0000

4 4

Location

Loc Qty

Loc Code

ST337 492  
118191 13  
119512 479

119512

AN960JD516  
Washer

NAS1149D0563J

Purchased No

110 Each 0.0000

8 8

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Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

AN4-6A  
Bolt

Purchased No

110 Each 1,687.0000

12

12

JB

h

Location Loc Qty Loc Code

355 395  
121631 395  
ST356 1292  
119017 792  
121243 500

121631

AN960JD416  
Washer

NAS1149D0463J

Purchased No

110 Each 30.0000

24

24

JB

h

Location Loc Qty Loc Code

ST351 30  
116289 10  
119097 20

121912

MS21042L4  
Nut

Purchased No

110 Each 4,650.0000

12

12

JB

h

Location Loc Qty Loc Code

ST300 4650  
119075 125  
121011 1262  
121444 2963  
121652 300

121444

AN6-44A  
Bolt

Purchased No

110 Each 69.0000

2

2

JB

12/06/12

Location Loc Qty Loc Code

ST343 7  
119127 7  
st510 62  
119036 62

119036

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Work Order ID: 83024

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L6

Nut

Purchased No

110 Each 658.0000

2

Location

Loc Qty

Loc Code

ST300

658

117677

25

118384

3

118927

48

119075

382

120308

200

119075

AN960JD616

Washer

NAS1149D0663J

Purchased No

110 Each 0.0000

121444

AN4G5A

BOLT

Purchased No

110 Each 199.0000

1

Location

Loc Qty

Loc Code

ST355

199

112243

139

119017

60

119017

AN960C416

washer

NAS1149C0463R

Purchased No

110 Each 0.0000

119097

SD3413-1

Ring

Manufactured No

110 Each 73.0000

1

Location

Loc Qty

Loc Code

ST420

4

79233

4

ST464

69

76754

1

80224

7

83307

41

83867

20

83307

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Work Order ID: 83024

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

D2712

Set Screw

Manufactured No

110 Each 855.0000

10 10

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST017	805	
79585	105	81871
81871	200	
83559	250	
84433	250	

D2884

Saddle Spacer

Manufactured No

110 Each 83.0000

2 2

Location

Loc Qty

Loc Code

FG	10	
29453	10	
ST020	73	
76751	73	76751

D2885

Saddle Spacer

Manufactured No

110 Each 74.0000

2 2

Location

Loc Qty

Loc Code

FG	10	
29199	10	
ST020	64	
76752	64	76752

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## 4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -247	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	*WEARSHOE KIT (REPLACES -243)
	1	1	1	1			D206-651-041	* 206.GHW ADAPTER <sup>(3)</sup>
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG <sup>(1)</sup>
2B					18		D2651-3	* O-RING <sup>(1)</sup>
3					1		D2646	* AFT CAP <sup>(1)</sup>
4					2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	* NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	* WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT <sup>(2)</sup>
14B			2	2			MS21042-5	* NUT (OR MS21042L5) <sup>(2)</sup>
15	8	8	8	8			NAS1149D0563J	* WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	* WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	* NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	* WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	* SADDLE SPACER

NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE<sup>(2)</sup> MAY BE REQUIRED ON -213/-214 INSTALLATIONS<sup>(3)</sup> NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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